

## INFRASTRUCTURE, STRATEGY AND PERFORMANCE

# **Engineering Standards and Documents**

The following recommendation, together with attached supporting documentation, was considered by ARTC Risk & Safety Committee Meeting held 10<sup>th</sup> April 2007.

### Documents:

Ref No:	02-0703-060 - System & Equipment Approval	
Subject:	Fortress Lever lock & Release Switch	
Dated:	27 <sup>th</sup> March 2007	

Prepared By: Trevor Moore, Signalling Standards Engineer

# Items Considered for Approval:

Manufacturer:	Hunter Engineering and Union	
	Switch & Signal	
Product:	Point Lever Lock and Releasing	
	Switch system using 'Fortress' keys.	
Item Identification:	Fortress components as per attached	
	data sheets CL A1 and CL B2.	

The items in the form presented at the review date were approved for System & Equipment Approval to be used on all ARTC jurisdictions in accordance with the manufacturers published performance criteria and subject to the following.

# Relevant ARTC Specifications:

Ref. No.	Title	Status	Date
SPS 02	Environmental Conditions	Issue 1 Revision 2	May '05
SPS 16	Point Mechanisms	Issue 1 Revision 3	May '05
SDS 14	Points	Issue 1 Revision 2	March '05

# Specific Conditions of Approval:

- For use in accordance with ARTC specifications SDS 14 and standard typical circuits only.
- Only components from attached data sheets CL A1 and ii. CL B2 may be utilised.
- Key codings are only to be allocated in accordance with the iii. procedure and the Fortress Lever Lock form.

# Certificate Issued to:

Ansaldo – STS

11 Viola Place

Eagle Farm

Queensland

AND

Hunter Engineering

29 Kings Road

New Lambton

N.S.W.

2305

is

Printed: 5 September 2007

A general condition of approval that the supplier remains accredited to ISO 9001 specifically for these products and ARTC is advised on a 12 monthly basis that accreditation is current. ARTC reserves the right to conduct its own audit of the manufacture and supply of these components to AS 19011:2003.

Any subsequent change to the design, materials or manufacturing process is not covered by this approval.

Approved for use in the ARTC.

Manager Standards

APPROVAL No: 08-08-10-062

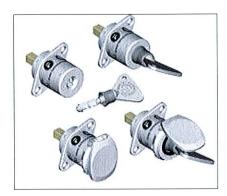
Approval Date:

**10th April 2007** 

# Data Sheet

#### Ref. CL A1





## $\mathsf{CL}$ Basic Interlocks & Keys

#### Description

A robust radial disc tumbler lock, the building block of the Fortress range, offering in excess of 200,000 nonmasterable combinations. A spring-loaded stainless steel dustcover is available as an optional extra. Combinations are determined by customer defined coding details supplied at the time of ordering, giving full control over the integrity of the interlock system. A limited number of masterable locks are available to suit certain applications.

#### Application

As part of an interlock system the basic lock directly or indirectly isolates energy sources.

#### Operation

The key is inserted and turned, turning the spindle projecting from the basic lock. (With mounting bracketry the spindle can operate switchgear etc.). The key is freed in the 12 o'clock position. Standard movement is 90 Degrees clockwise and 45 and 65 degrees options are available on request.

#### Features & Benefits

- Ease of operation
  - Dual orientation key entry leading to easy operation.
  - · Smooth and effortless rotation.
  - · Standard clockwise operation to provide consistency (Anti-clockwise available upon request).
- 1,000,000 operations tested.
- All contact surfaces made of stainless steel.
- Over 200,000 lock combinations.

- Suitable for high frequency applications.
- Heavy Duty.
- · High Integrity.
- · Standard key can not be mastered.
- Colour coded locks and keys available to aid system operation.
- Wide temperature range -40° + 150°C.
- Master series available.

#### Construction

Lock mechanism - Zinc alloy with a durable satinchrome finish to the lock casing. The internal lock components are made from stainless steel.

#### Options (See Options Data Sheet)

- Right Hand or Left Hand
- Stainless Steel Dustcover
- Optional spindle dimensions
- Colour Coding of locks and seals
- CLS Full stainless steel lock version
- ML Master series lock version
- MLS Full stainless steel lock version of ML
- Additional 'key free' positions
- Locking lever

#### Keys

Keys are manufactured in full Stainless Steel.

Please note keys are ordered separately.



Fortress Systems Pty Ltd

324 Governor Road, (PO Box 572) Braeside, Victoria 3195 Australia +61 (0)3 9587 4099 Fax: +61 (0)3 9587 4130 Tel: e-mail: vicfsp@fortress.com.au

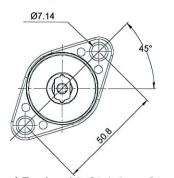


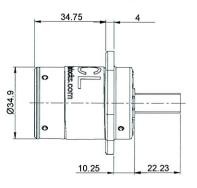


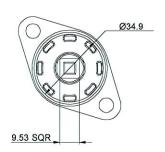
# Technical Data (all dimensions in mm)



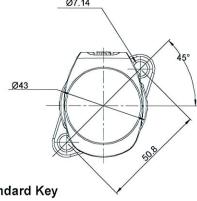
#### **Right Hand Basic**

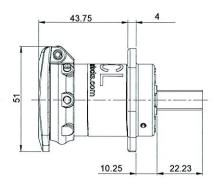


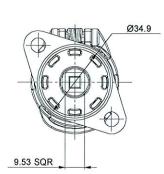




#### Right Hand Basic with Stainless Steel Dustcap

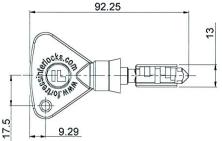




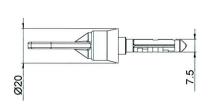


#### Standard Key

5.







#### **Basic Lock - Ordering Information**

- LH or RH Handing 2. Construction CL or CLS
- 3. Dustcover None (standard) or Stainless Steel 65°, 90°, 45°, Other (special) Clockwise, 4. Movement
  - Anticlockwise. Spindle Size Specify
- Coding Details Specify up to 20 characters.

#### Basic Lock - Order Example

- CL/RH 1. Handing 2. Construction CL 3. Dustcover None 4. 65° Clock Movement
- 5. Spindle 9.5mm sq x 22mm Coding ISOL

#### **Keys - Ordering Information**

Type

2. Specify - up to 20 characters Coding

#### Keys - Order Example

Type CL 2. ISOL Coding



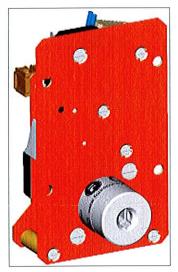
Fortress Systems Pty Ltd 324 Governor Road, (PO Box 572) Braeside, Victoria 3195 Australia +61 (0)3 9587 4099 Fax: +61 (0)3 9587 4130 e-mail: vicfsp@fortress.com.au www.fortress.com.au



# Data Sheet

Ref. CL B2





## SS CL Solenoid Controlled Interlock Unit

#### Description

A range of solenoid controlled key operated rotary switches, available in panel (BOB) and surface (FOB) mounting. Units with up to 7 locks are available. Normally supplied for vertical mounting.

#### Application

As part of an interlock system, the units are used for interruption of control or power circuits operating plant or machinery. The solenoid allows for integration with other electrical control processes within the system. (e.g. where a machine must come to end of a cycle before the power can be isolated).

#### Operation

The solenoid locks the primary key in the trapped position (normally power ON), and must be energised by an electrical signal before the key can be released. Removal of the key alters the switch contact status (isolating the machine). In multiple lock units the primary key is released first, followed by the others in sequence. All keys must be replaced in the correct order before the primary key can be returned and the equipment restarted.

#### Switch Ratings

16 to 125 Amp.

Standard contact arrangement (key free):

2 N/O, 4 N/O, 2 N/O - 2 N/C

#### Switch Ratings cont.:

Other contact arrangements and special approvals on switches, are available to order.

Standard solenoids are 24V, 110V, and 240V, AC and DC and continuously rated. Further technical information on switches and solenoids can be provided on request.

#### Construction

Lock mechanism - Die-cast zinc body with 316

stainless operating mechanism Key: Stainless Steel (316 S31)

Enclosure - None, mild steel mounting plate

SC - Mild steel

SW - Polycarbonate, IP66

#### Options (See Options Data Sheet)

- · Additional 'key free' positions
- · Stainless Steel dustcover
- Special switch contact configurations
- · Colour Coding of locks and seals
- CLS Full stainless steel lock version
- ML Master series lock version
- MLS Full stainless steel lock version of ML

#### Keys

Keys are ordered separately. See Datasheet CL A1.



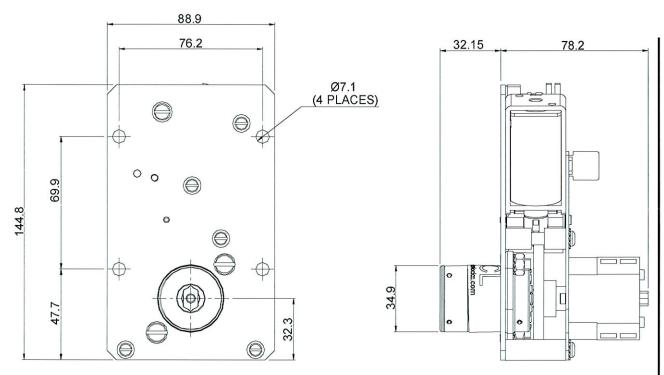
Fortress Systems Pty Ltd

324 Governor Road, (PO Box 572) Braeside, Victoria 3195 Australia
Tel: +61 (0)3 9587 4099 Fax: +61 (0)3 9587 4130
e-mail: vicfsp@fortress.com.au www.fortress.com.au



# Technical Data (all dimensions in mm)





CL SS1/FOB Front View

Side View

#### Ordering Information

1.	Type	SS (1,2,3,4,5,6,7) CL
2.	Mounting	Panel (BOB) or Surface (FOB)
3.	Solenoid	24V, 110V, and 240V, AC or DC
4.	Switch	16A 2NO or 4 N/O or 2N/O 2N/C

(Specials on request)
5. Construction CL or CLS

6. Dustcover None or Stainless Steel7 Coding Details Specify - up to 26 characters.

#### Order Example

1.	Type	SS1 CL
2.	Mounting	FOB
3.	Solenoid	24V DC
4.	Switch	16A 2NO/2NC AC
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Construction CL
 Dustcover None
 Coding ISOL



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